Statement Of Work For Rebuild of the Amplifier-Power Supply, AM-7152/GRC-213 NSN 5895-01-127-5855 P/O AN/GRC-213

SOW-00-847-2-8D054B-1/1

Prepared by Life Cycle Management Center, Code 847-2 Marine Corps Logistics Bases, Albany, GA.

Table of Contents

Section/Para Page

1.0	Scope		2
1.1	Background		2
2.0	Applicable Documents		2 2 2 2
2.1	Military Standards		2
2.2	Industry Standards		2
2.3	Other Government Documents and Publications		3
3.0	Requirements		3
3.1	General Tasks		3
3.2	Detail Tasks		3
3.2.1	Phase I - Pre-Induction		3
3.2.2	Phase II - Rebuild		4
3.2.3	Phase III - Inspection, Testing and Acceptance	4	
3.2.4	Packaging, Handling, Storage and Transportation (PHS&T)		4
3.3	Government Furnished Equipment (GFE)/Government		
	Furnished Materiel (GFM)		5
3.4	Configuration Control		5
3.5	Contractor Furnished Materiel		5
3.6	Electrostatic Discharge (ESD) Control Program		5 5 5
3.7	Electromagnetic Environmental Effects (E ³) Procedures		5 5
3.8	Quality Assurance Provisions		5
3.9	Acceptance		6
3.10	Rejection		6
	Appendix A		

- 1.0. <u>Scope</u>. This Statement of Work (SOW) establishes and sets forth tasks and identifies the work efforts that shall be performed by the Contractor (for purposes of this SOW, Contractor is defined as the commercial or government entity performing the rebuild in the rebuild effort of the Amplifier-Power Supply). These documents contain requirements to restore the Amplifier-Power Supply Assembly to Condition Code "A." Condition Code A is defined as "serviceable/issuable without qualification, new, used, repaired or reconditioned material which is serviceable and issuable to all customers without limitation or restriction, including material with more than 6 months shelf-life remaining."
- 1.1 <u>Background</u>. Rebuild is defined as "That maintenance technique to restore an item to a standard as near as possible to original or new condition in appearance, performance, and life expectancy. This is accomplished through a maintenance technique or complete disassembly of the item, inspection of all parts or components, repairs or replacement of worn or unserviceable elements using original manufacturing tolerances and/or specifications and subsequent reassembly of the items."
- 2.0 <u>Applicable Documents</u>. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto which is in effect on the date of solicitation. In the event of conflict between the documents referenced herein and the contents of this SOW, the contents of this SOW shall be the superseding requirement.

2.1 Military Standards

MIL-STD-129 DoD Standard Practice for Military Marking MIL-STD-2073-1C DoD Standard Practice for Military Packaging

Military Standards (For Reference Only)

MIL-STD-973 Configuration Management

2.2 Industry Standards.

ANSI/EIA 625 Requirements for Handling Electrostatic-Discharge

Sensitive ESDS Devices

ANSI/ISO/ASQC Q9002-1994 Quality Systems-Model for Quality Assurance

in Production, Installation and Servicing

2.3 <u>Other Government Documents and Publications</u>. The issues of those documents cited below shall be used.

TM-09179A-12/1 w/Ch. 1

PCN 184 091790 00

TM 09179A-45/2 w/Ch. 1 PCN 184 091791 00

TM 11-5820-923-40P PCN 351 597610 00

TI-5820-25/22 PCN 168 047801 00

TM-4750-15/2 Painting and Marking Marine Corps

Combat and Tactical Equipment

(Copies of Military Standards and Specifications are available from the DOD Single Stock Point, Defense Automation Production Service Philadelphia, Building 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, Telephone (215) 697-2179 or DSN 442-2179, or http://www.dodssp.daps.mil. Copies of other government documents and publications required by contractors in connection with specific SOW requirements shall be obtained through the contracting officer: Commander, Marine Corps Logistics Bases, (Code 891) Attn: Contracting Officer, 814 Radford Blvd., Albany, Georgia 31704-1128, commercial telephone number (912) 439-6773 or DSN 567-6773. Copies of engineering drawings, if applicable, shall be obtained from Life Cycle Management Center, Attn: Code 825-3, 814 Radford Blvd. STE 20320, Albany, Georgia 31704-0320, commercial telephone number (912) 439-6410 or DSN 567-6410.

3.0 Requirements.

- 3.1 <u>General Tasks</u>. In fulfilling the specified requirements, the Contractor shall:
 - a. Provide materials, labor, equipment, facilities and missing/repair parts, necessary to inspect, diagnose, restore, and test and calibrate the Amplifier-Power Supply. Upon completion of rebuild, the subject item shall be Condition Code "A."
- b. Conduct in-process and final on-site testing for witness by a Marine Corps authorized representative.
- 3.2 <u>Detail Tasks</u>. The following tasks describe the different rebuild phases of the Amplifier-Power Supply.
- 3.2.1 <u>Phase I- Pre-Induction</u>. A pre-induction inspection analysis shall be performed for each Amplifier-Power Supply using the Contractor Facility's diagnosis, inspection and testing techniques to determine extent of work and parts required. These findings shall be annotated on the Pre-Induction Checklist (Appendix A).
- 3.2.2 <u>Phase II -Rebuild</u>. After pre-induction tests and inspections have been completed, repair of the Amplifier-Power Supply shall be accomplished in accordance with this SOW. Deficiencies noted on the Pre-Induction Checklist (Appendix A) during Phase I shall be repaired/replaced. Components or assemblies shall not be disassembled for replacement of parts unless that part has failed, or the component assembly wherein the part is located is disassembled for repair.

a. Hardware

- (1) Replace broken, unserviceable and/or missing hardware including nuts, bolts, screws, washers, turn lock fasteners, mandatory replacement items, safety, and one-time use items, etc., in accordance with this SOW. Unserviceable would include any of the above that failed to function properly.
- (2) Ensure proper hardware locking devices are present on all moving mechanical assemblies.
- (3) Hardware normally supplied with commercial parts shall be used unless specifically prohibited.

3.2.3 Phase III - Inspection, Testing and Acceptance

- a. Inspection, Testing and Acceptance of the Amplifier-Power Supply shall be conducted in accordance with TM-09179A-12/1 w/Ch. 1, TM 09179A-45/2 w/Ch. 1, TM 11-5820-923-40P, TI-5820-25/22 and TM-4750-15/2.
- b. The Contractor shall be responsible for conducting required tests and shall ensure all necessary personnel are notified prior to completion of the final acceptance. Acceptance tests shall be held at the contractor's facility. MCLB (Code 891), Albany, Georgia, representatives shall be given a minimum of two weeks notice prior to commencement of acceptance testing.
- c. The Contractor shall be responsible for correcting any deficiencies identified during inspection/testing. MCLB (Code 891), Albany, Georgia, representatives may require the Contractor to repeat tests or portions thereof, if the original tests fail to demonstrate compliance with this SOW.

3.2.4 Phase IV - Packaging, Handling, Storage, and Transportation (PHS&T).

- a. The Contractor shall be responsible for preservation and packaging of items being repaired under the terms of this statement of work. Items being prepared for long term storage or shipment to overseas destinations shall be in accordance with the level A requirements of MIL-STD-2073-1C, Appendix A, Table A.VI., Electronic Equipment. Items being prepared for domestic shipment, immediate use or short-term storage shall be to level B requirements.
 - b. Marking shall be in accordance with MIL-STD-129.
- c. The Marine Corps will provide the Contractor with the shipping address(es) for delivery of the repaired equipment. The Contractor shall be responsible for arranging for shipment to the predesignated site(s). The Marine Corps will be responsible for costs associated with shipping the subject equipment to and from the Contractor."
- 3.3 Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM). GFE is government owned equipment authorized by contract for use by a Commercial/Government contractor. It is neither consumed during production nor incorporated into any product. GFM is materiel furnished to a contractor that will be consumed during the course of production or incorporated into product being manufactured/remanufactured under a contract/statement of work. In the event the Marine Corps does have GFE/GFM requirements the Management Control Activity

(MCA/827-2), Marine Corps Logistics Bases, Albany, Georgia, will coordinate required GFE and will maintain a central control on Marine Corps assets in the Contractor's possession. The MCA will forward a GFE Accountability agreement to the Contractor Facility for signature to establish a chain of custody and property responsibilities for Marine Corps assets.

- 3.4 <u>Configuration Control</u>. The contractor shall implement configuration control to established configuration items. Deviation from the established baseline configuration will not be allowed without the approval in writing from the Weapon System/Equipment Manager (Code 847-2). If necessary to temporarily depart from the authorized configuration, the contractor shall prepare and submit a Request for Deviation/Request for Waiver using MIL-STD-973, paragraph 5.4.3 or 5.4.4, and subparagraphs and Appendix E, as a guide.
- 3.5 <u>Contractor Furnished Materiel</u>. The Marine Corps has adopted the Navy's procedures regarding Contractor Furnished Materiel (NAVICPINST 4491.2A). In the event that Contractor Furnished Materiel is required for repair parts, the contractor shall requisition through the DOD Supply System. DOD 4000.25-1-M, (MILSTRIP) Chapter 11 authorizes contractors to requisition through the DOD Supply System.
- 3.6 <u>Electrostatic Discharge (ESD) Control Program.</u> The contractor shall establish, implement and document an ESD control program following the guidelines provided in ANSI/EIA-625. ESD protective measures shall be used during manufacturing, handling, inspection, test, marking, packaging, storing and transporting ESD sensitive components.
- 3.7 <u>Electromagnetic Environmental Effects (E3) Procedures</u>. The Contractor shall plan for and use proper (E3) control procedures in the Rebuild process and shall utilize TI-5820-25/22 in conjunction with the detailed requirements specified in this document.

3.8 Quality Assurance Provisions

The Contractor shall provide and maintain a Quality System that as a minimum, adheres to the requirements of ANSI/ISO/ASQC Q9002-1994, Quality System Model for Quality Assurance in Production, Installation, and Servicing. The program shall ensure quality throughout all areas to include fabrication, processing, assembly, inspection, test, maintenance, and preparation for delivery and shipping. Unless otherwise specified in the contract, the contractor shall be responsible for performance of all inspection requirements. The Government reserves the right to perform any of the inspections set forth in the contract where such inspections are deemed necessary to assure products and services conform to the prescribed requirements. The Contractor shall provide an Inspection and Test Plan that will ensure the Amplifier-Power Supply will meet or exceed the original performance characteristics of the Amplifier-Power Supply.

3.9 Acceptance.

The performance of the Contractor and the quality of work delivered, including all equipment furnished and documentation written or compiled, shall be subject to in-process review and inspection during performance. Inspection may be accomplished in-plant or at any work site or location, and Marine Corps representatives shall be permitted to observe the work or to conduct an inspection. Final inspection and acceptance testing shall be conducted at the Contractor's Facility.

Final acceptance shall be conducted on 100 percent of items to verify that the units meet all requirements.

3.10 Rejection

Failure to comply with any of the specified requirements listed herein shall be reason for rejection by MCLB (Code 891), Albany, representative. The Contractor shall, at no additional cost to MCLB, Albany, Georgia, correct the deficiencies and repeat the verification until an acceptable compliance with acceptance test procedures is demonstrated.

١

Pre-Induction Checklist Amplifier-Power Supply, AM-7152/GRC-213

- 1. Using the following criteria, inspect the items listed below.
 - a. Refer to SOW-8352-08770A-1/1 for HMMWV inspection checklist.
 - b. Inspect for dirt, dust, sand, etc.
 - c. Inspect for rust and/or corrosion damage.
 - d. Inspect for any physical damage to different units. (cuts, dents, cracks, broken pins, etc.)
 - e. Ensure that all screws, washers, nuts, bolts, etc. are attached.
 - f. Inspect for dry rot on all rubber and plastic components.
 - g. Ensure that all covers and caps are attached.

	akers operate freely and properly.	
U - Unserviceable	M - Missing	
ply Inventory/Serviceabili	ity check:	
or, Radio		
or, Speaker		
, On-Off, S1		
l, Off-Max, RS1		
Light, XDS1/DS1		
Breaker, CB1		
-		
r		
ver Input, J101		
C-1 Retransmit, J102		
ernal Power, J103		
lio Power, J104		
	u - Unserviceable	U - Unserviceable M - Missing oply Inventory/Serviceability check: or, Radio or, Speaker n, On-Off, S1 ol, Off-Max, RS1 Light, XDS1/DS1 Breaker, CB1 r ver Input, J101 C-1 Retransmit, J102 ernal Power, J103

APPENDIX A

CONTRACT DATA REQUIREMENTS LIST

(† Data Item)

Fucas Approved OM8 No. 0704-0188

The public reporting current for this collection of information is assimpted to average 110 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining are data readed, and completing the source of information of information assignment to a support the source of the sold completing in the source of the sold completing in the sold completing and information of the sold completing and stress the sold completing and stress the sold completing and stress that is a support to the great sold completing and stress that is a support to the great sold completing and stress that is a support to the great sold completing and stress that is a support to the great sold completing and stress that is a support to the great sold completing and stress that is a support to the great sold completing and stress that is a support to the great sold completing and stress that is a support to the great sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completing and stress that is supported by the sold completi

A. CONTRACT LINE ITEM NO.	B. EXHIBIT	C. CATEGO	RY:						
		TOP		OYHER	X	_			
O SYSTEMPTEM	F CONTRACT/P	R NQ.		F. CONTRA					
Amplifier-Power Suppl									
I. DATA ITEM NO. 2 THE OF DATA ITEM	· · · · · · · · · · · · · · · · · · ·			2. 808TITLE				$\neg \neg$	
A001	Danier Eng Danieria				C				
A OUT 4. AUTHORITY Data Augustian Discussión Ha :	Request For Deviation				Configuration Ma	nageme	eac		
DI-CMAN-80640B	4. CONTRACT REFER	ENCE SOW 3	.4		MCLB	A (825)			
7. DO 260 REG 4. DIST STATEMENT	I IO. FREQUENCY		RST SUBMISSIO		14. DISTRIBUTION	- (022	,		
L.T. HEDINMED	ASREQ	SI	EE BLK	16	i Distribution		n COMES		
S. APP COOL	II. AB DE DATE	(1. DATE OF S			a ADDRESSEE		-na		
A		MEEIMBUE	in.			Jiell I	Reg	Repr:	
Blk 4 - Contractor format is au	thorized.				MCLBA (825-2)	0	i	0	
		horization	ro deluce	-					
Blks 10 & 12 - RFDs shall be s nonconforming material which documentation.	does not meet prescrib	ocd configu	itation	ı					
RFDs will be reviewed and dis- receipt by the Government.	position determined wi	ithin 30 ca	lendar da	ys upon					
RFDs shall be transmitted via I	-Mail to the following	address:				L "			
RFDs shall be transmitted via I mbmateomeonligningmit@mat	eann.usme.mil	,				1			
							<u> </u>		
Distribution Statement A: App	roved for public releas	se, distribu	ition is ut	limited	-	<u>.</u>			
						 	-		
						+-	 		
						↓.			
								-	
				:				\dashv	
						T	1	- 1	
								1	
						.			
						$\vdash \longrightarrow$			
						 			
								-	
							·	··· 1	
					<u> </u>			1	
						-			
					15. TOTAL	——!		-0	
G. PREPARED BY	R. DATE	I. A	PPROVED BY	ı	,	J. DATE		~~	
1			R beck	18	umho			_	
The same of the same	ir + c	7 1	week	$u \leftarrow t$	want to F	40 0	·20.		
DD FORM 1473.1 AUG 96 (EG)		DEMOUSE FRIT	ON BEEN DE L	IATO:		-			

17. PRICE DROUP 18.631IMA160 Total price

CONTRACT DATA REQUIREMENTS LIST

(1 Data Item)

Form Approved AMB No. 0704-0188

The public reporting hinder for the collection of information is estimated to average 110 hours per response, mouthing the time for reviewing instructions, scanning asseting data concerning and maintaining, the determinant of information for reviewing the collection of information. Send comments reported the submitted each of the region of information for reviewing the velocity of the Manager of the Manager

A. CONTRACT LINE	ETEM NO.	B. EXHIBIT	C. CAT	TEGDRY:			
B OVETERIUTE		·	TOP	<u></u> ™-	OTAE		<u>-</u>
D. SYSTEMJITEM Attom):	ifier-Power Suppl	y S. GUM	TRACTIPA NO.		F. CONTR	ACTOR	
I. DATA ITEM NO.	2. TITLE OF DATA ITEM	<u>-</u>			1. SUBTITLE	·	
	:				I		
A002		Request For V			┖	Configuration Ma	anagement
4. AUTHORITY (Data Acad The	risition Sociement No.: -CMAN-80641B	5. CONTR	ACT REFERENCE	W 3.4		6, REQUIRING OFFICE	
7. DD 250 REO	B. DIST STATEMENT	14. FREQUENCY		OF FIRST SUBMISS			BA (825)
LT	REGUIRED	ASREC		SEE BLK		IA. DISTRIBUTION	h cores
6. APP CODE	-	11. AS OF BATE	13. QATE	OF SUBSEQUENT		s, ADDRESSER	Frigi
	΄ Λ		SUPA	AIS‡I o f			Crah Hapri
18. REMARKS	· - <u></u>					MCLBA (825-2)	0 1
Bik 4 - Contra	actor format is aut	thorized.				[1 1 —
Blks 10 & 12	- RI/Ws shall be a	submitted to obta	ain authorizat	ion to delivi	ет		<u> </u>
nonconformin documentation	- RI/Ws shall be a ag material which n.	does not meet p	rescribed con	figuration		<u> </u>	
							·
receipt by the	reviewed and dis Government.	bosimon defeatin	neo wintin 30	calendar d	аув црип	` -	
							·
тьтаются	e transmitted via l ulignuignuit@mat	com.usmc.mi[·	1 1
Distribution S	statement A: App	roved for public	release, distr	ribution is u	inlimited		1 _
						<u></u> .	}]
						 .	
						·	-
							1 1 "
						<u> </u>	
						· ·——	
							I .——
						} —–	
						<u> </u>	
							
							1
							1 1
							+ + +
						- · · -	+
							- -
						!	
							
G. PREPARED BY		H. DA		(APPROVED B	···	IG. TOTAL	► O I C J. DATE
	:	7. DA	***			/ /-	
No real	Jelle		11:20	Noble	1. 4	lumbo	00050)
BD EDBU 1422	1 AUC OR (EC)	10:		Entros May DE	Heen		

17. PRICE GROUP IO. ESTIMATED TOTAL PRICE